

LATEST INVESTMENTS



TruBend Cell 5000 Bending Cell

The automated bending cell offers high output and flexible solution for the widest possible range of parts. Depending on the application, the productivity increases 15-25 %.

Press force	2300 kN	Speed Y axis	
Bending length	4250 mm	Rapid speed	220 mm/sec
Usable installation height, max.	615 mm	Working speed	10 mm/sec
Tilt of the press beam	±10 mm	Return	220 mm/sec
Width between gables	3680 mm	Number of axis in allocation	6
Depth of throat	420 mm	Speed X axis	1000 mm/sec
Table width	120 mm	Speed R axis	330 mm/sec

Position accuracy of the axis

Y axis	±0.005 mm
X axis	±0.04 mm
R axis	±0.08 mm

Stroke length, Y axis	445 mm
X axis	600 mm
Max. X length	860 mm
R axis	250 mm
Max. weight of plate, BendMaster	40 kg
Transfer BendMaster	10 m
Numbers of changing places	2

Weight	19500 kg
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